

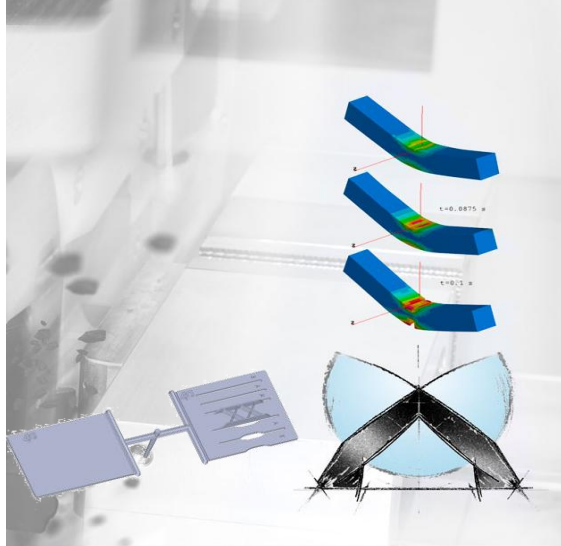
4a engineering - Business Units

Testing hard- and software



Seamless testing and simulation solution for automated material characterization

Material characterization



Static and dynamic material characterization from specimen to component validation – all under one roof

Validated material cards



Optimized packages for common material models for LS-Dyna, PamCrash and Abaqus.

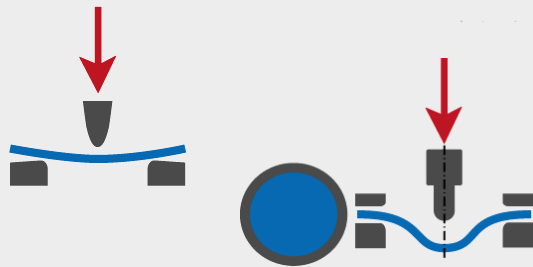
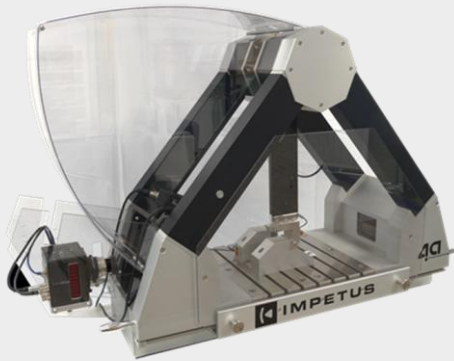
Battery Testing and Simulation



Testing and multiphysics modelling of battery cells, cell stacks and modules.

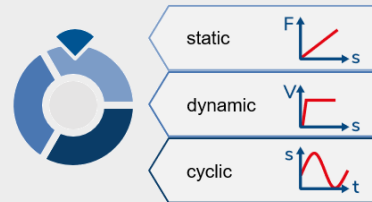
intelligent reliable solutions for plastics, composites, metals, foams, ...

IMPETUS



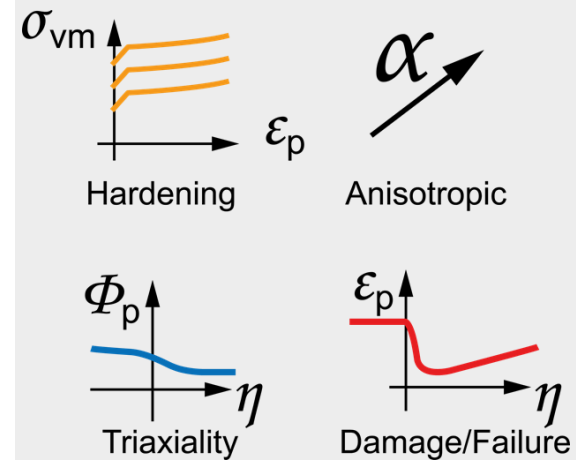
efficient
dynamic testing

LINOVIS



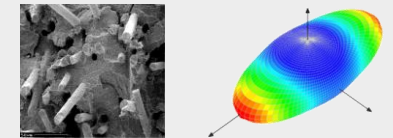
high performance
modular testing

VALIMAT



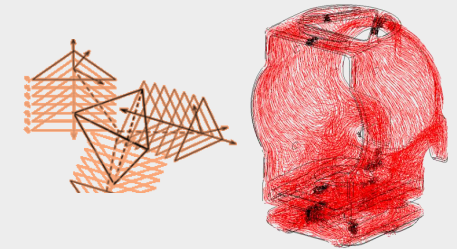
from test to validated
material cards

MICROMECH



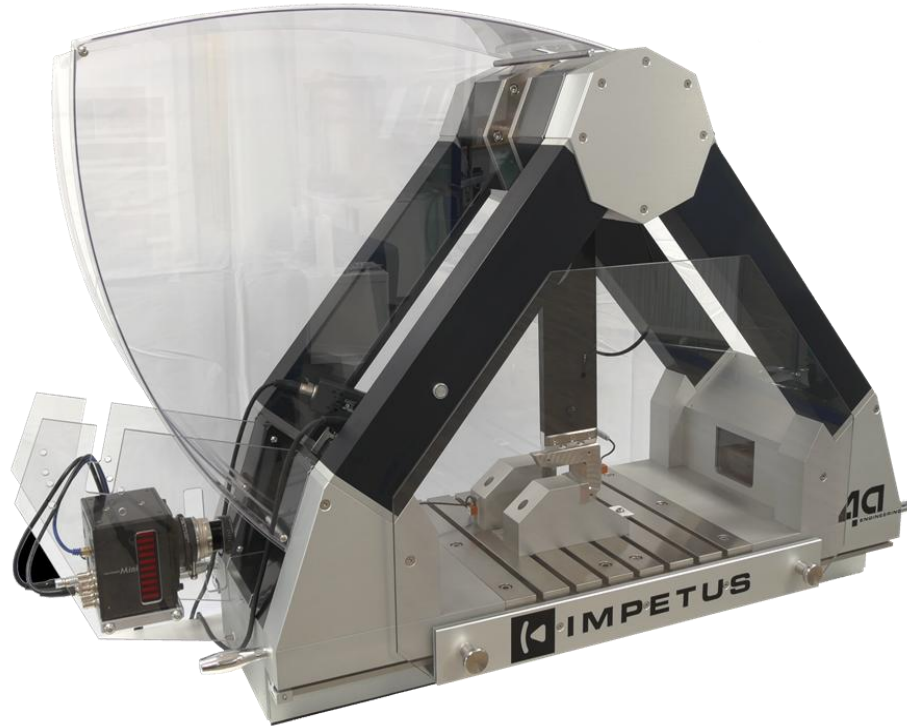
3D anisotropic
material cards

FIBERMAP



individual mapping
process information

IMPETUS® data specification



technical specifications

maximum energy	50J
length of swing arm	500mm
mass of swing arm	1.5 - 5.5kg
impact velocity	0.5 - 4.4m/s

weights and dimensions

L x W x H	1400 x 600 x 850mm
mass	165kg

desk load and dimensions minimum required

L x W x H	1500 x 800 x 800mm
minimum load	250kg

electrical supply data

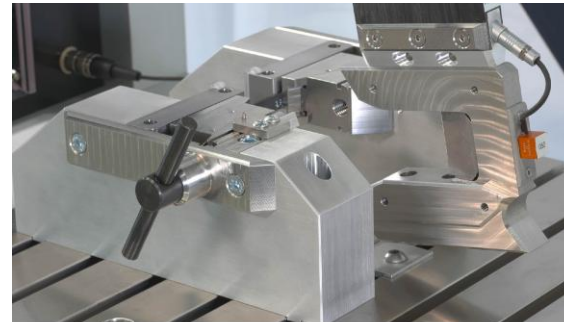
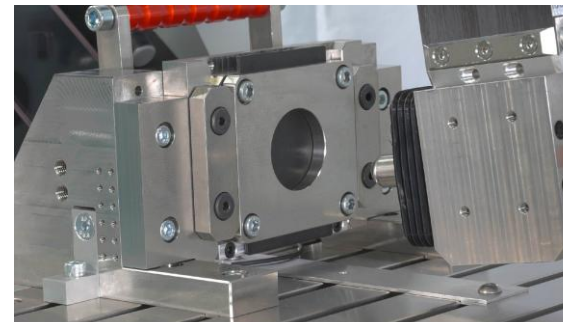
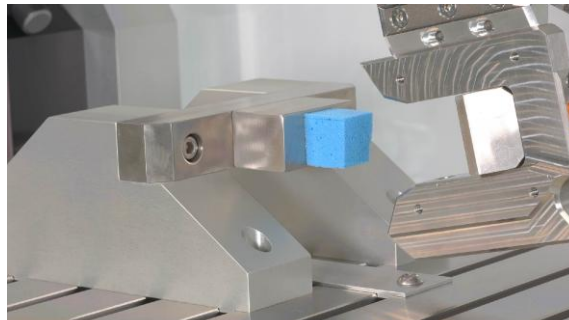
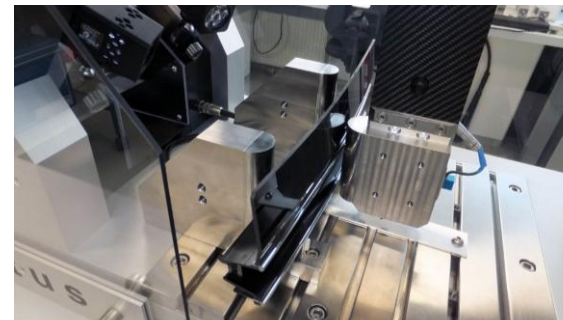
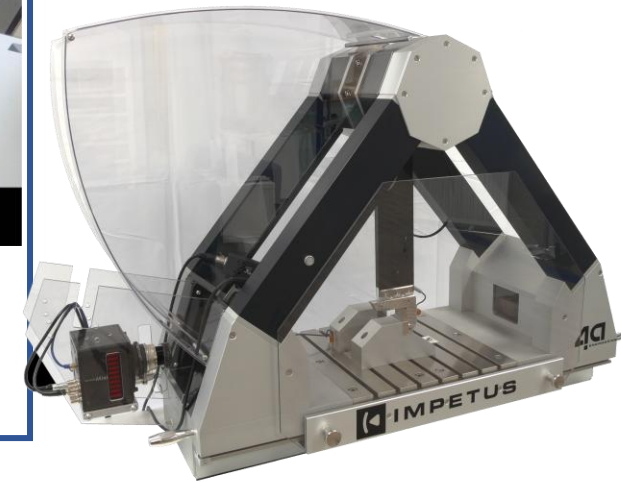
230 VAC 50 Hz	0.5A
115 VAC 60 Hz	1.0A

5V camera trigger

output level high	>2.5V
output level low	<0.5V

Hightspeed camera is an optional equipment and can be ordered separately.

IMPETUS® - configurations

**3 POINT BENDING****TENSION BENDING****PUNCTURE TEST****TENSION TEST****COMPRESSION TEST****SAMPLE MAGAZIN****COMPONENT TEST**

BASIC

STANDARD

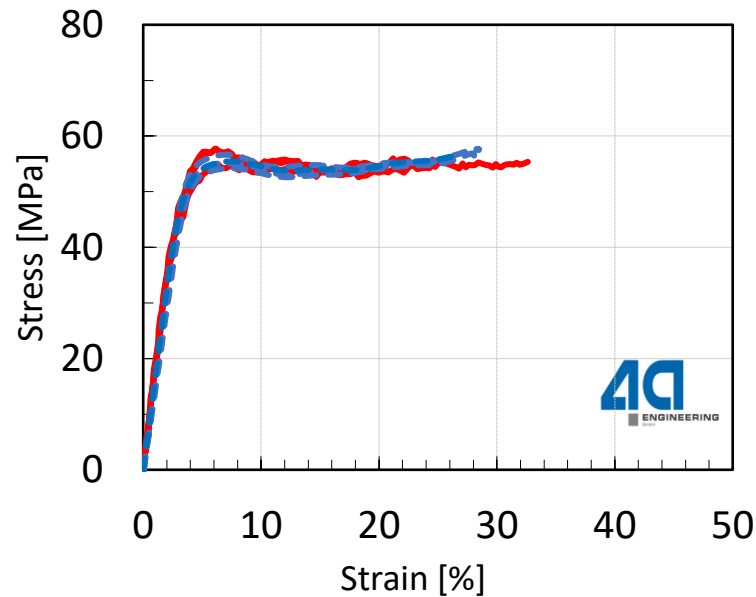
PROFESSIONAL

Dynamic tensile test - unreinforced plastic

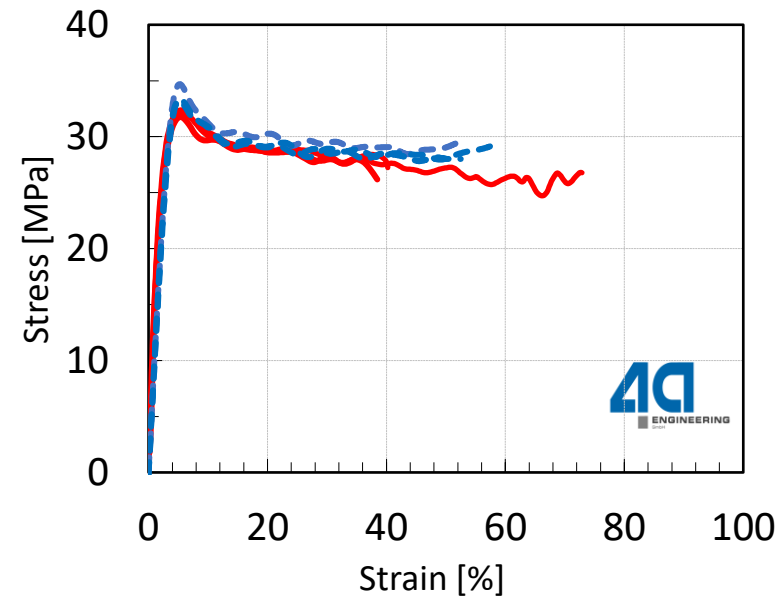
comparison 4a IMPETUS / ZWICK testing machine

ZWICK testing machine
4a IMPETUS

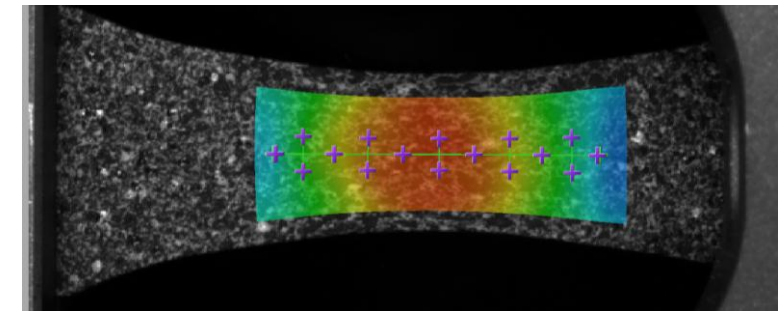
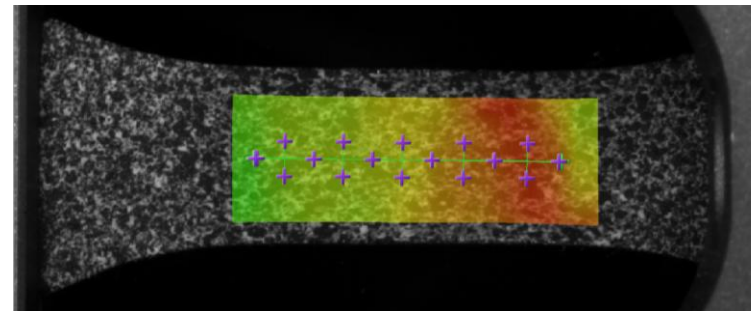
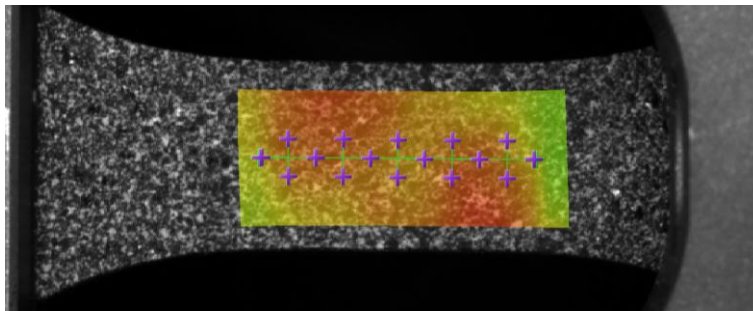
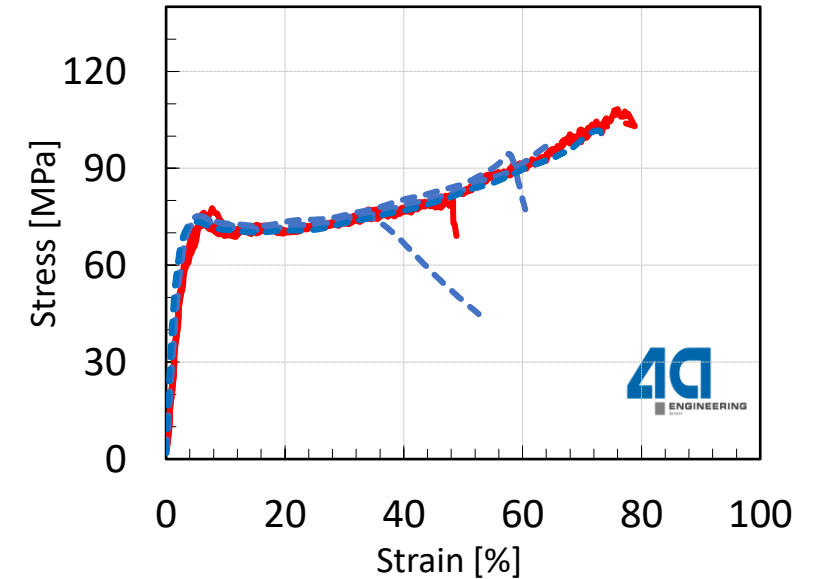
Type A, 3m/s



Type B, 3m/s



Type C, 3m/s





LINOVIS

high performance modular testing



specifications

max. force 25kN

max. speed 3.2m/s

max. stroke 200mm

energy 600J

frequency ~30Hz



modes of operation



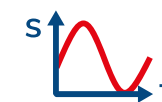
static



dynamic



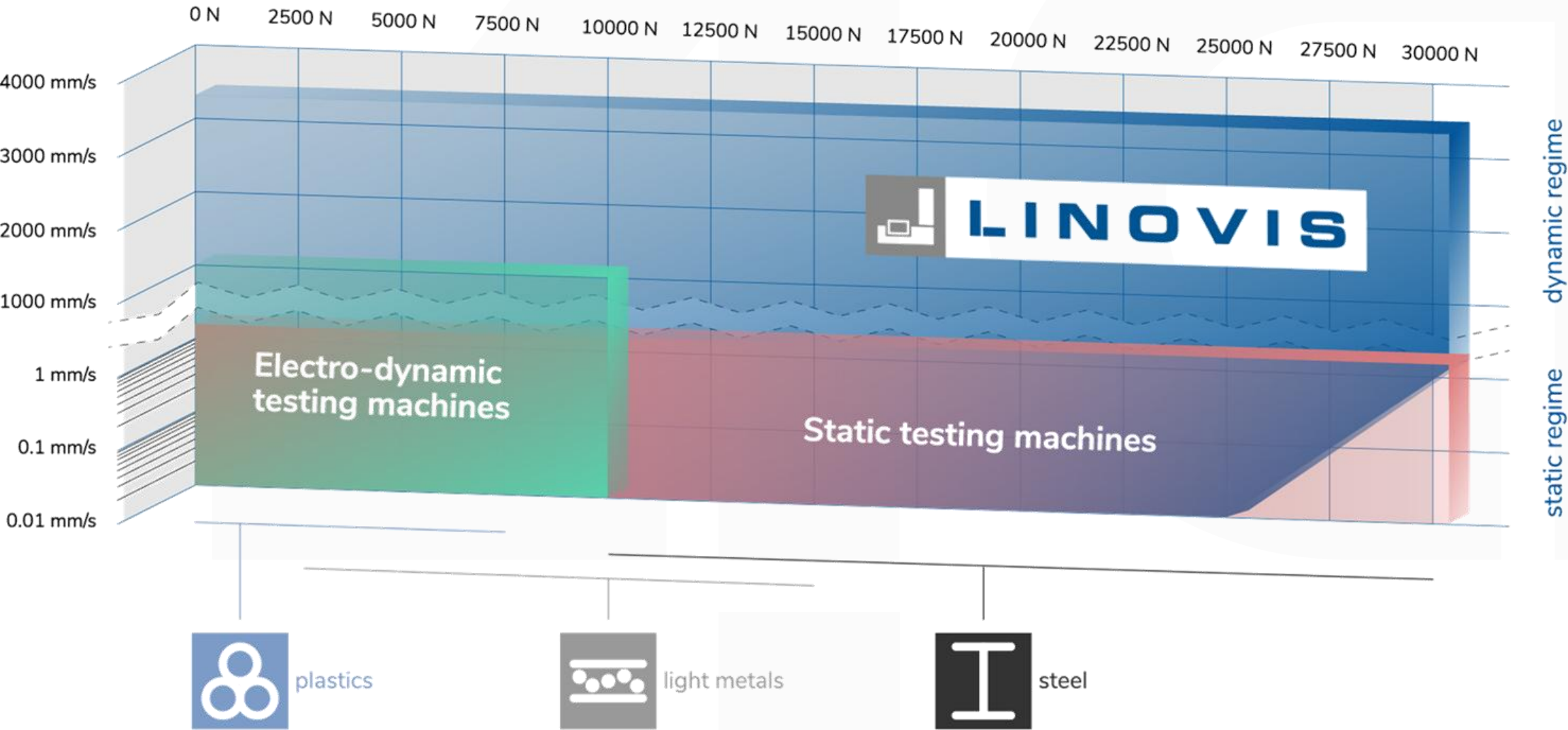
cyclic



I N P H Y S I C S W E T R U S T



Testing range





LINOVIS

high performance modular testing



user interface



testing chamber



high speed camera



servo drive, electronics



drive unit



support structure



I N P H Y S I C S W E T R U S T

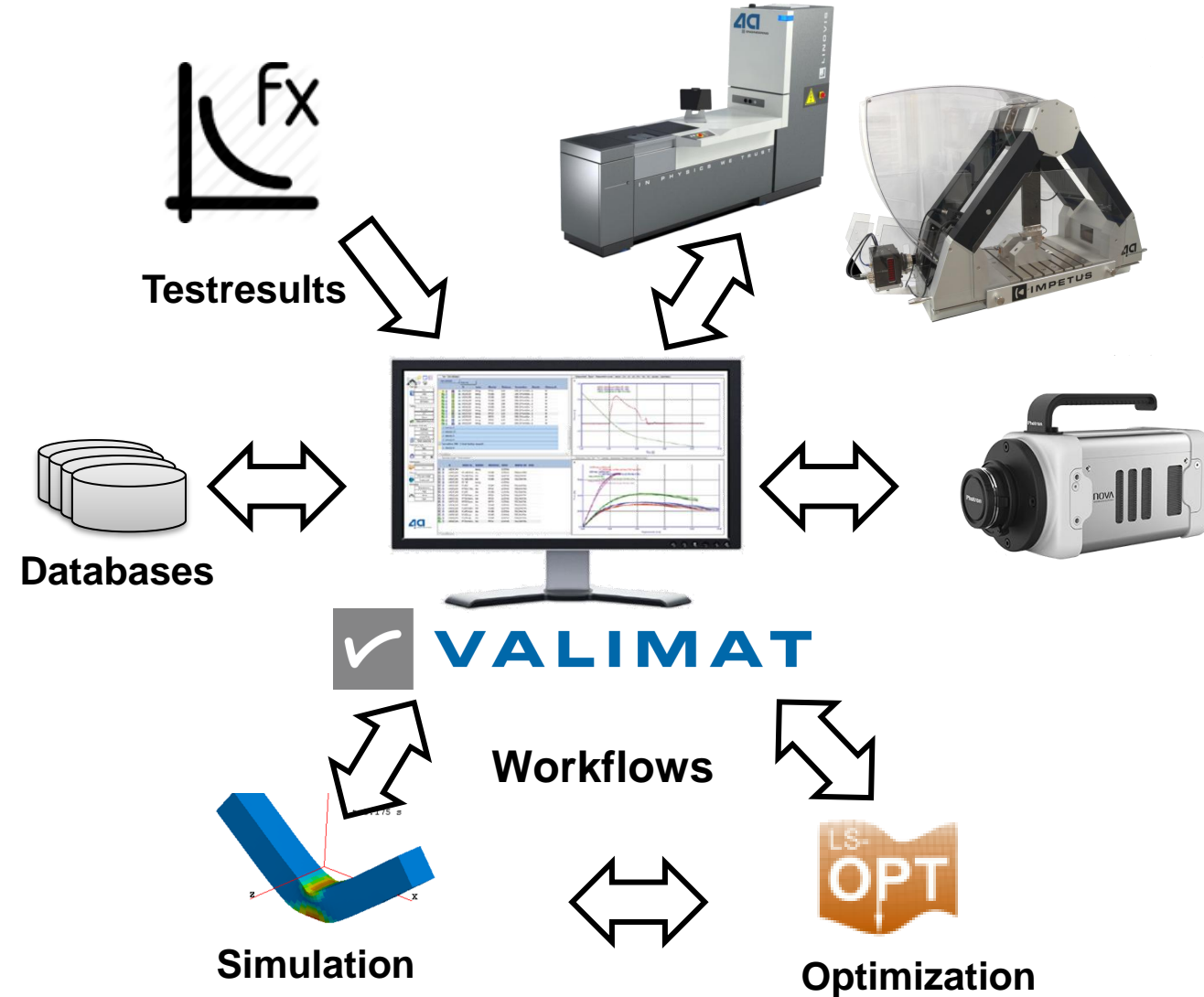


VALIMAT® from test to material card



Advantages

- manage test results (import, export, filter, evaluation)
- statistics
- material card generation
 - automated parameter identification
 - complex models
- validation of material card
- database of test results and simulation data
 - direct link between test and simulation



<https://www.4a-engineering.at/4a-valimat>

VALIMAT® from test to material card

automated FE-model generation

✓ VALIMAT ✓

3 POINT BENDING

TENSION BENDING

COMPRESSION

PUNCTURE

TENSION

Plastic

Foam

Composite

Aluminum

Metals

typical thickness (1 - 4 mm)

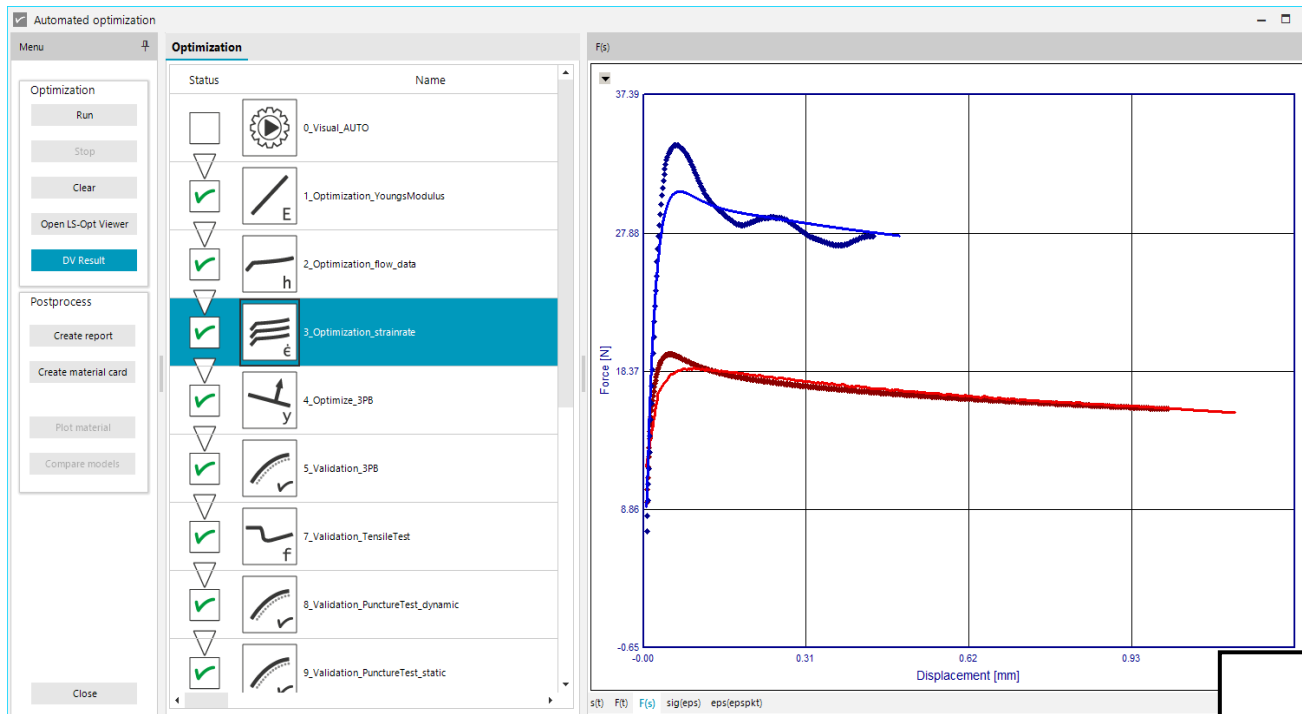
(20 - 50 mm)

(1 - 4 mm)

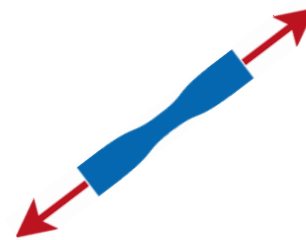
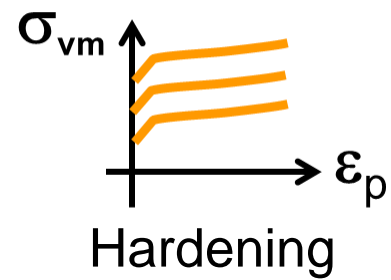
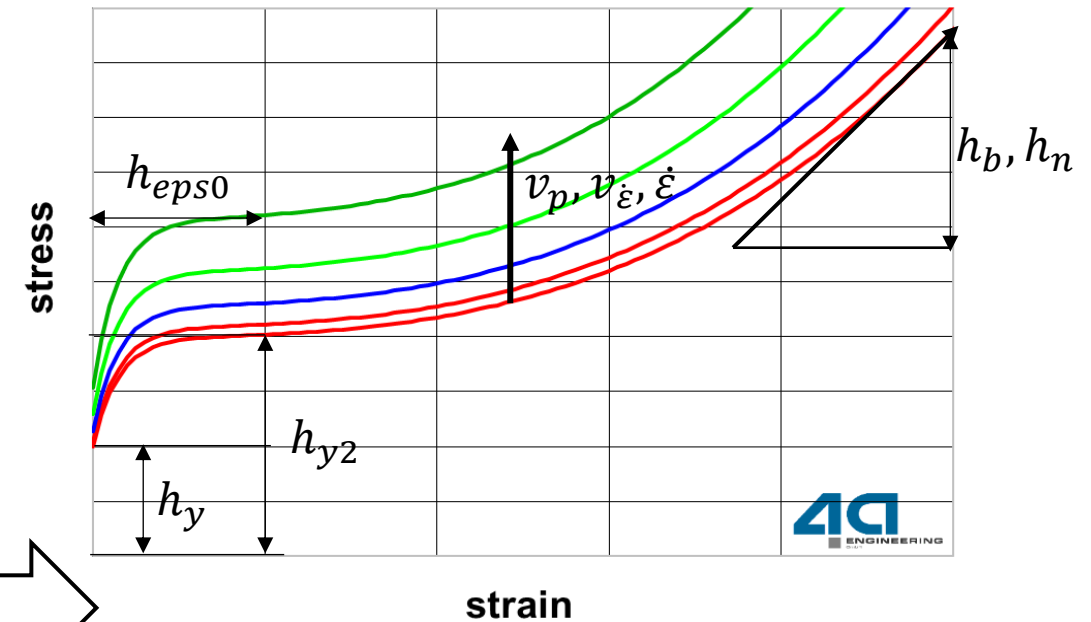
(1 - 2.5 mm)

(0.5 - 1.5 mm)

VALIMAT® Workflow for Material Card Generation - AUTOFIT



parametrized material card



for crash and vibration simulations

MATERIAL cards

engineering plastics production
excellence in
material models
simulation
concepts
lightweight prototypes



material packages for almost all plastics...

BASIC **STD**
PRO L **PRO**

isoP **frP** **comP** **foam**
thermoplasts fiber reinforced composites foamed plastics

Sources: [H. G. Müller](#), Kunststoffmaterialien in der Modellierung, Vortragsauslegung bei Audi AG, 4a Technologietag 2010

PACKAGES

validated material cards
for LS-DYNA®, PamCrash®, Simulia ABAQUS®

isoP
isotropic PLASTIC

isotropic elastic visco plastic

frP
fiber reinforced PLASTIC

orthotropic elastic visco plastic

comP
composite PLASTIC

orthotropic elastic damage

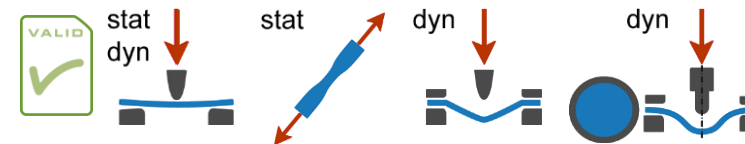
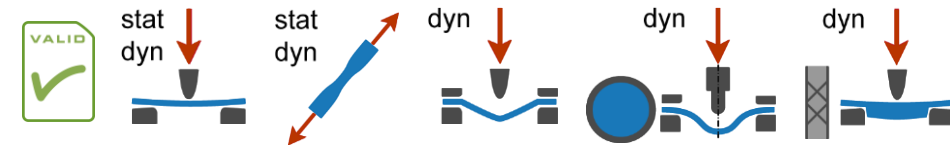
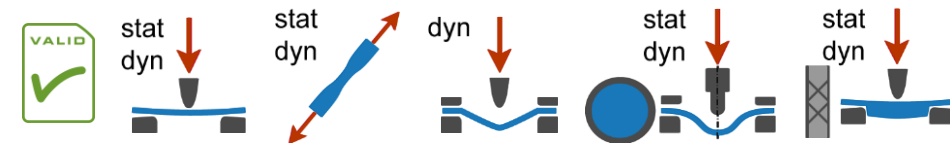
foam
foamed PLASTIC

isotropic hyper-elastic
based on static and dynamic compression tests

UPGRADES

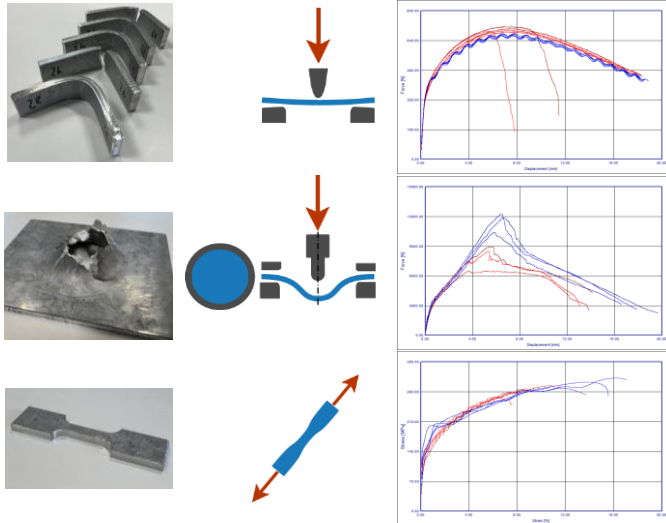
PLUS – dynamic tensile
TEMP – low and high

BASIC

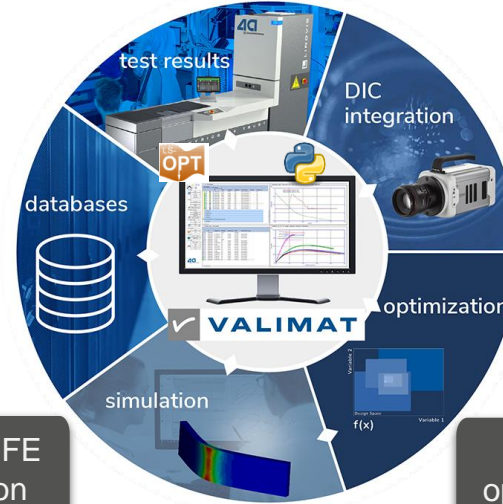
STD

PRO L

PRO


Creation of a „digital twin“ of a material

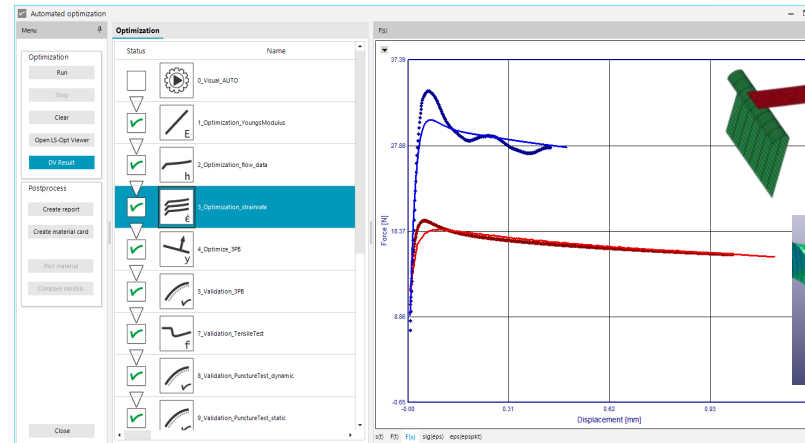
Static and dynamic mechanical characterization



Modelling and parameter identification

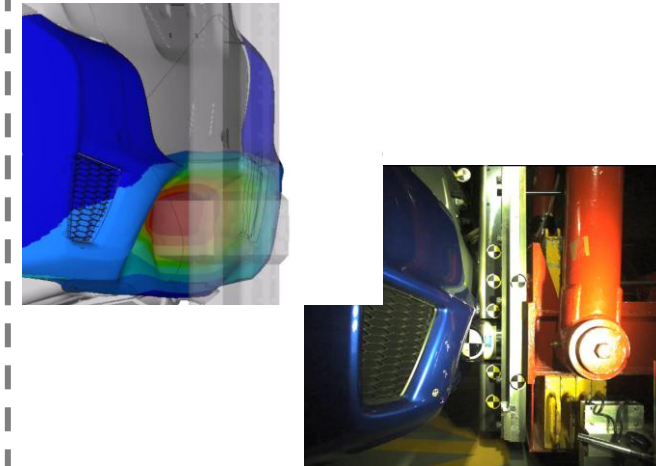
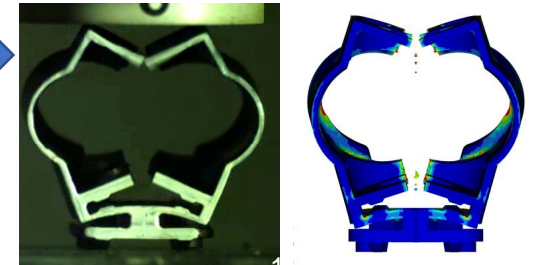


Fully automated FE model generation



Automated optimization workflows

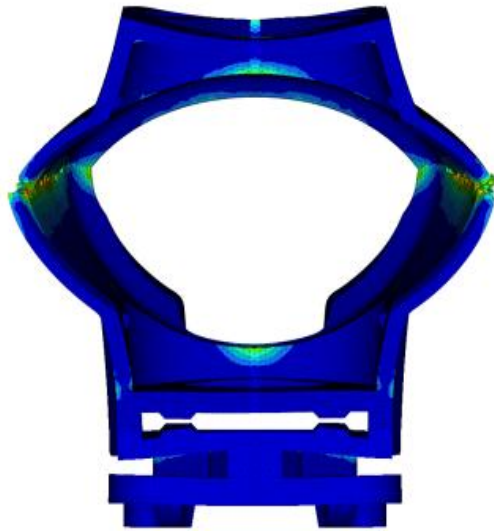
Validation and implementation to bigger models



Case: Sleeve

- Common isotropic modelling approach cannot capture local fracture
- Production process (fiber orientation) needs to be accounted for

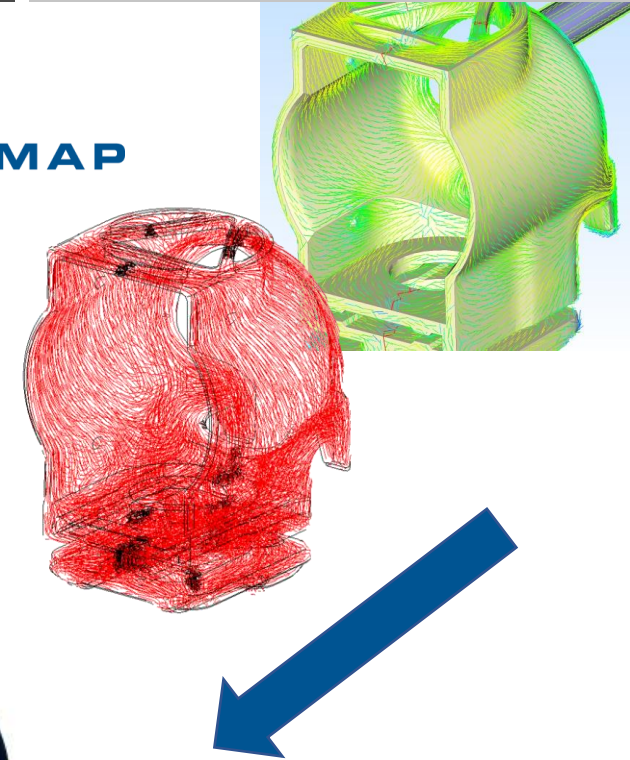
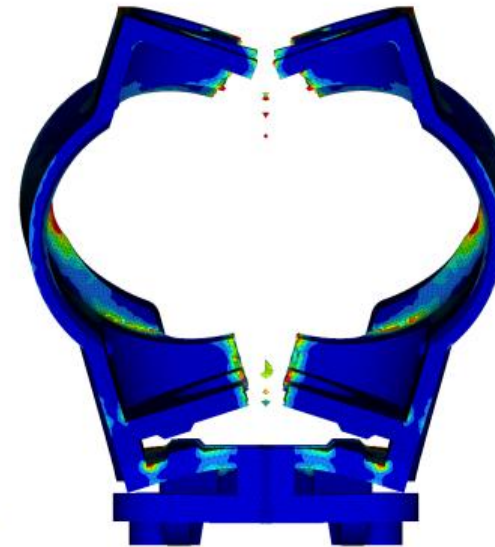
***MAT_24**
isotropic



test



***MAT_157/215**
local anisotropy



See more: R. Steinberger, et.al. Hirtenberger Automotive Group – *Considering the Local Anisotropy of Short Fiber Reinforced Plastics*, European Dynaforum 2017

Battery testing and simulation

Testing hard- and software

- ◀ IMPETUS
- ✓ VALIMAT
- MICROMECH
- ➔ FIBERMAP



Seamless testing and simulation solution for automated material characterization

Material characterization



Static and dynamic material characterization from specimen to component all under one roof



Testing and multiphysics modelling of battery cells, cell stacks and modules.

Material models



Material models for crash simulation

Battery testing and simulation



Testing and multiphysics modelling of battery cells, cell stacks and modules.

Portfolio



Cell abuse testing

According to existing standards as well as customized solutions



Material durability testing

Standardized solutions (e.g. UL-2596, torch and grit test) as well as customized test set ups



Multiphysics modelling and simulation

Digital twins of battery cells for virtual validation of thermal propagation and crash load cases

HERCULES

high performance battery testing



specifications

max. design pressure 10 bar

max. cell capacity 500 Ah

max. # TCs (type K or N) 100

max. # voltage signals 15

max. # pressure signals 6

high current feedthroughs 70 A

gen. purpose connections 9

feedthroughs for gas handling

gas pressure sensors

quantitative gas analysis



modes of operation



open with continuous gas extraction

closed with defined O₂ content

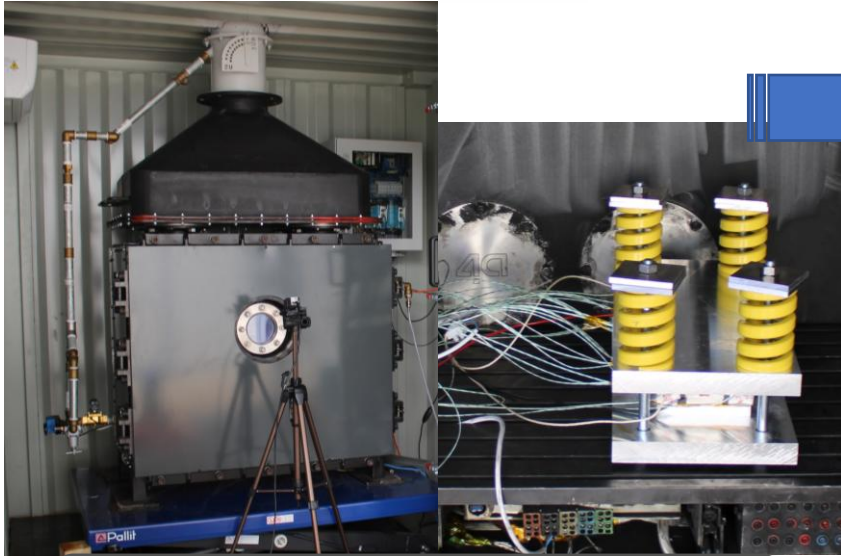
closed and completely inerted

I N P H Y S I C S W E T R U S T

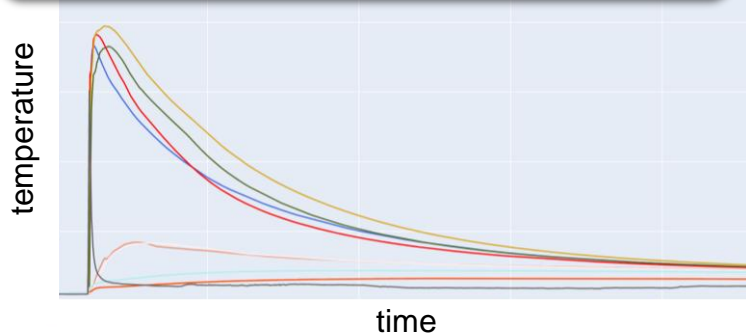


Creation of the thermal simulation model

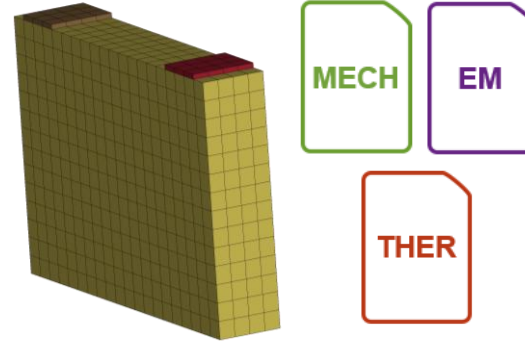
Electro-thermal abuse testing



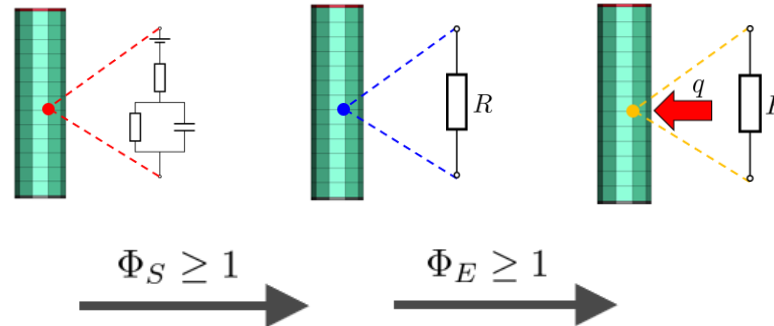
Pressure-resistant test chamber, customized test setups & automated data evaluation



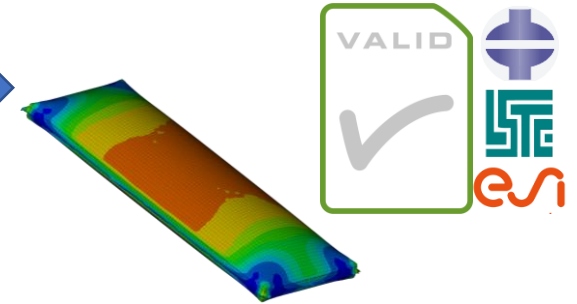
Optimization on a single battery cell



Investigate structural heat conduction directly with mechanical model through BATMAC approach



Validation and integration on component and pack level



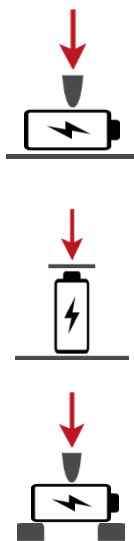
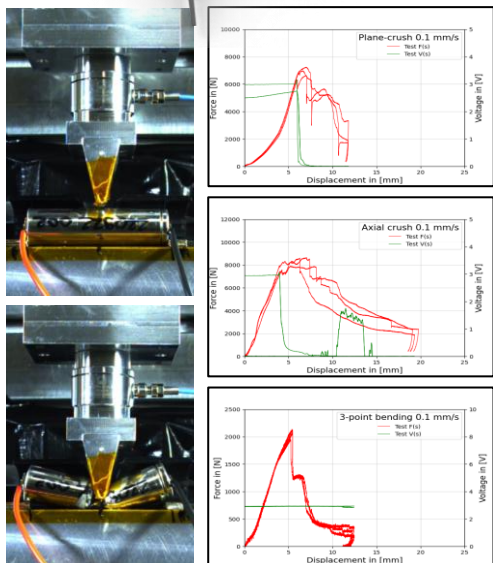
Optimization of the propagation behavior at pack level



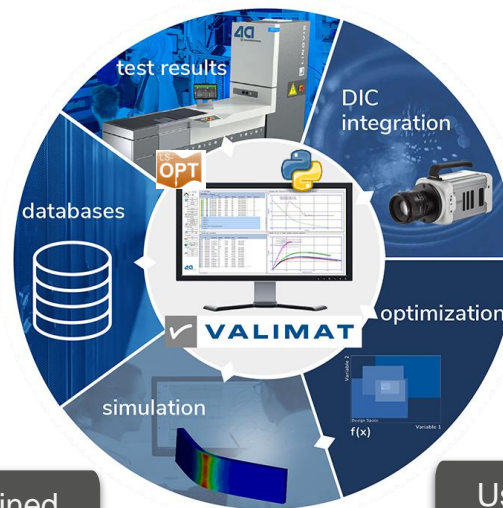
Virtual validation of GB38031 on pack level

Multi-physics simulation

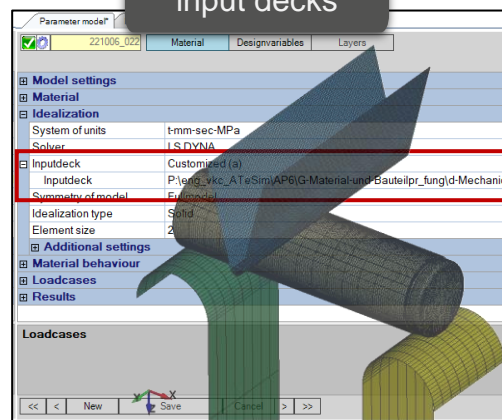
Static and dynamic mechanical characterization



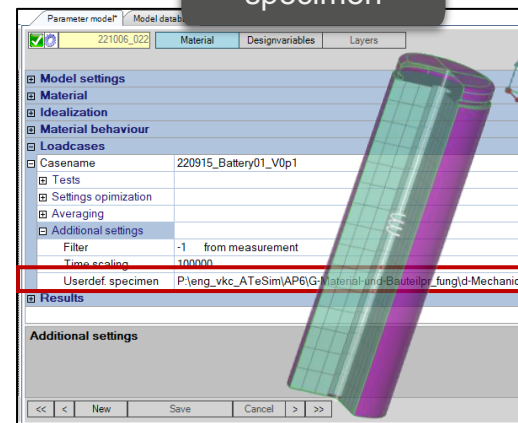
Optimization on a single battery cell



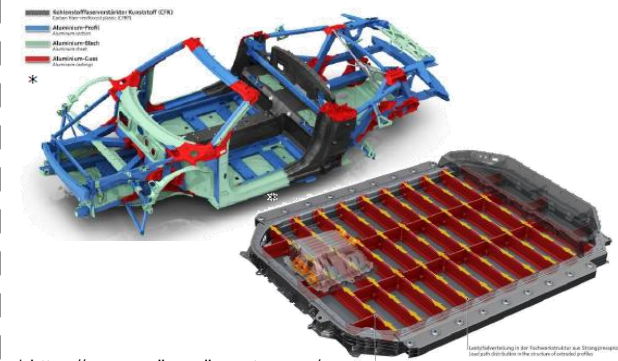
User defined input decks



User defined specimen



Validation and implementation to bigger models



* <https://www.audi-mediacycenter.com/>

4advanced Customer Orientation

4advanced Leadership in Technologies

4advanced Motivated & Professional Team

4advanced High Quality Outcome & Success